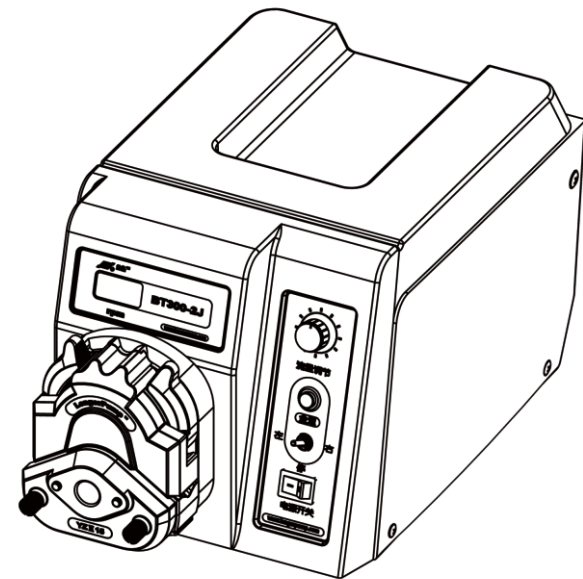


LONGER

## BT300-2J PERISTALTIC PUMP OPERATING MANUAL



LONGER

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BT300-2J Peristaltic Pump

Baoding Longer Precision Pump Co.,Ltd.

**⚠ Important Information:**

Please read operation manual carefully before operation.

**⚠ Warning:**

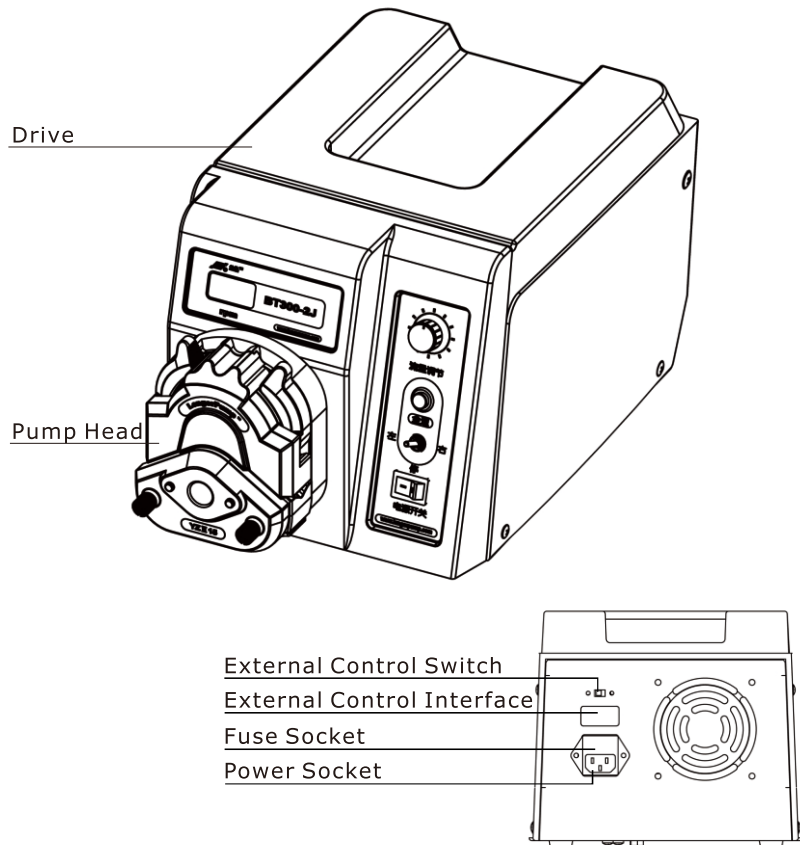
- Tubing breakage may result in fluid sprayed from pump. Use appropriate measures to protect operator and equipment. Please check the tubing frequently and changing the tubing in time.
- If the power line or the plug are worn or damaged please pull out the plug (Hold the plug not the power line when pulling out).
- Please shut down the power supply and pull out the plug when you think the pump needs to be maintained or repaired.
- Shut down the power supply of the pump when connecting to external control equipment.

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## Introduction

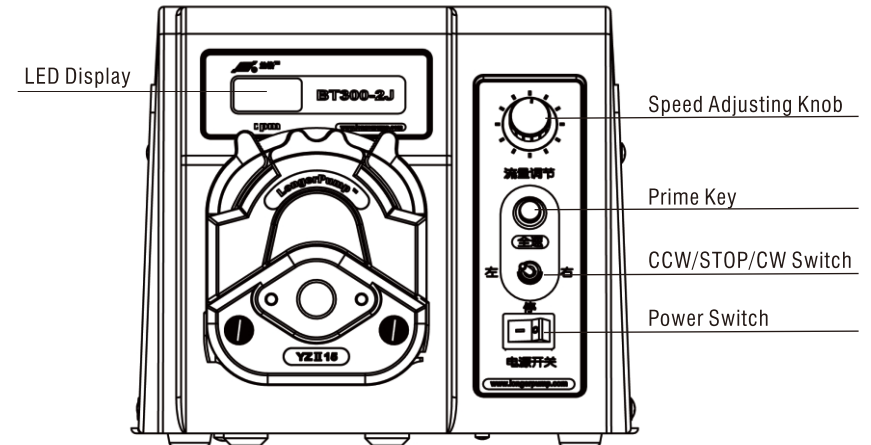
Acceptable pump heads for BT300-2J are YZ1515x, YZ2515x, YZII15, YZII25, BZ25. The pump delivers flow rates from 0.07 to 1140 mL/min. The speed can be adjusted manually or automatically through external control interface. It can be equipped with FK-1C dispenser for filling function. Store the running parameter automatically. Easy to operate.



### Reference:

Make sure the power line of the pump is grounded reliably to protect the operator in humid condition.

## Basic Operation



- **Speed Adjusting Knob**

In manual control mode, turn the **Speed Adjusting Knob** clockwise the speed increase; Turn the **Speed Adjusting Knob** counter clockwise the speed decrease.

- **Prime Key**

In manual control mode press down the **Prime Key** to enter prime status when the pump runs at full speed (that is 300 rpm) and the LED displays the max. speed for emptying, filling and rinsing operation. Release the **Prime Key** the pump returns to its primary status.

- **CCW/STOP/CW Switch**

In manual control mode, pull the **CCW/STOP/CW switch** in left position the pump rotates counter clockwise and in right position the pump rotates clockwise and in middle position the pump stops.

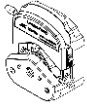

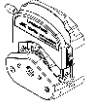

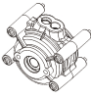


The **CCW/STOP/CW switch** must be pulled out first, then put it in the right position. Or the **CCW/STOP/CW switch** can not be triggered.

- **Power Switch**

Open or shut down the power supply.

**Acceptable Pump Heads and Tubing**

Pump Head	Tubing	Flow Rates (mL/min)
 YZ1515	13# 14# 19# 16# 25# 17# 18#	0.07 - 1140
 YZII15	13# 14# 19# 16# 25# 17# 18#	0.07 - 1140
 YZ2515x	15# 24#	1.7 - 870
 YzII25	15# 24#	1.7 - 870
 BZ25	24#	2.9 - 870

**Changing the Pump Head**

The pump head has been installed on drive before leaving the factory. Please follow below procedure when changing a new pump head is needed.

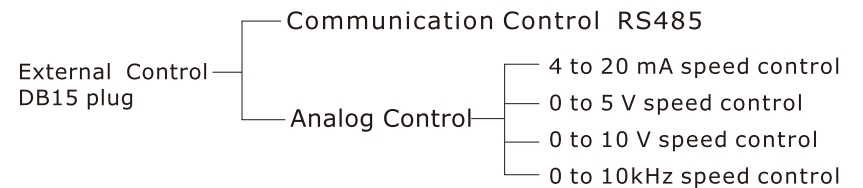
1. Loose the tightening screws which connecting the pump head and the drive. Take down the pump head.
2. Insert the flat end of the new pump head's shaft to the slot of drive's coupling. Make the positioning hole of the pump head match the positioning pin of the drive.
3. Tighten the screws which connecting the pump head and the drive. Try your best to tighten the screws in the same degree. Do not over-tighten the screws to prevent the housing from deforming.

 Shut down the power supply before changing a new pump head.

❖ **Occlusion Adjustment**

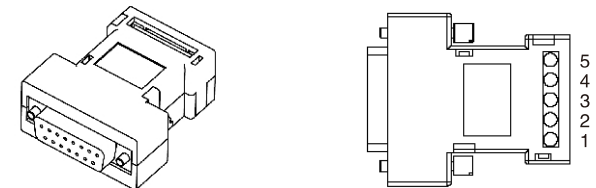
After loading tubing in pump head, insert one side of tubing in water and blow to the other side of the tubing. There should be not air bubble in water. If there is air bubble in water the wall thickness is too thin to be used in this pump head.

**External Control Function**



❖ **Analog Control Mode**

- External control module is shown as below. When using external control function just trigger the **External Control Switch** in external control position and insert external control module to the external control interface which is in the rear panel of peristaltic pump, and then connect the corresponding control signal wire.

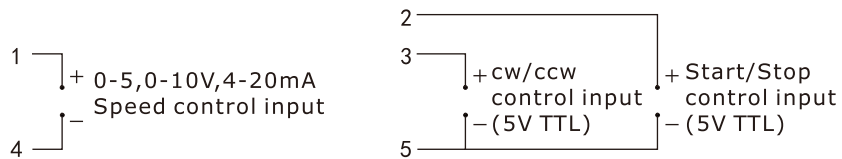


External Control Module

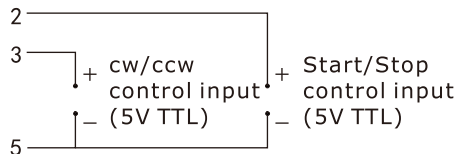
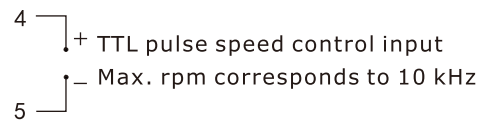
 Five kinds of standard external control modules need to be ordered separately according to actual requirements.

• Terminal Definition of Standard External Control Module

- 1#** Analog speed control input, for external speed control in external control modules of 4 - 20 mA, 0 - 5V and 0 - 10 V.
- 2#** External start/stop control input. When connected to COM, the pump runs, when connected to high level, the pump stops.
- 3#** External cw/ccw control input. When connected to COM, the pump rotates cw, when connected to high level, the pump rotates ccw.
- 4#** Reference potential for 4 - 20 mA, 0 - 5V/10V speed control input. Pulse speed control input, for external speed control in external control module of 0 - 10 kHz.
- 5#** Reference potential for external cw/ccw, external start/stop and pulse speed control input.



0 - 5V, 0 - 10V, 4 - 20mA External Control Module Wiring Diagram



Pulse Input External Control Module Wiring Diagram

**Optional Accessory**

❖ **Dispensing Controller**

Connect to external control interface. Control the start and stop of the pump to realize dispensing and filling.

❖ **Footswitch**

Connect to external control interface. Control the start and stop of the pump.



Dispenser and footswitch are optional accessories. They can only control the start and stop of the pump. The speed and direction of the pump are controlled by switches on front panel.

**Maintenance**

- When the pump is idle, we recommend you to release the tubing from pressure. This helps to protect the tubing from unnecessary strain and prolongs its service life.
- Keep rollers clean and dry. This will prolong the service lives of tubing and pump head.
- The surface of drive and the pump head don't have chemical resistance to organic solvent. Please pay attention when using.



If a trouble happens, please contact us or our dealers.

**Warranty**

The warranty period for this product is one year. If repair or adjustment is necessary within the warranty period, the problem will be corrected at no charge if it is not due to misuse or abuse on your part, as determined by the manufacturer. Repair costs outside the warranty period, or those resulting from product misuse or abuse, may be invoiced to you.

## Technical Specifications

### ❖ Functions

Applicable Pump Head	YZ1515x, YZ2515x, YZII15, YZII25, BZ25
External Control	Start/stop, direction control and speed control (0 to 5V, 0 to 10V, 4 to 20mA and 0 to 10kHz optional)
Prime	Fast filling and emptying
Speed Control	Adjusting the speed
Communication	RS 485
Display	Display current rpm
Direction Control	cw and ccw reversible

### ❖ Specifications

Speed	1 to 300 rpm
Speed Precision	1 rpm
Speed Adjusting	Continuous adjusting by rotary coded switch
Display Mode	3 digit LED displays current rpm
Applicable Power	AC 90 to 260 V 50Hz/60Hz
Power Consumption	< 48 W
Operating Condition	Temperature 0 to 40°C Relative humidity < 80%
Drive Dimensions	(L × W × H) 285 × 207 × 180 (mm)
Drive Weight	3.6kg
IP Rating	IP 31